

## **HPDE** introduction

Tisanos HDPE sheets are environmentally friendly, fully recyclable and a very good substitute for wood. HDPE sheets practically do not need maintenance. When working with multiple layers of color all kinds of figures, texts or motifs are posibble.

### Lifespan:

Tisanos HDPE sheets are UV stabilized.

The sheets are produced for both indoor and outdoor use and are a long time colorfast.

#### Sustainability:

Unlike other materials, HPDE does not rot or splinter. The sheets do not absorbs water and graffiti attaches very bad. If cleaning is needed just use water.

#### Cost savings:

The sheets are colored through and through, the use of paint is not necessary., so no long pretreatment of the sheets.

#### Scope:

Playtool equipment Wood replacement (in average) Sportforing Artificial ice skating Furniture food processing industry Construction building Noice reduction

## Benefits

Very good chemical resistance
UV and ozone resistant
Anti graffiti
Color stabile
Easy processing
Working with multiple color layers, it is easy to create figures, text or shapes.
Extremely strong
Food grade
Fire proof
International standard
No use of plasticizer



## HPDE program standard sheets

measurements [mm]	standard colors	multi color
1.220 x 2.440 x 8	black, white, yellow, red, green, orange, beige	max. 5 colors
1.220 x 2.440 x 10	и	
1.220 x 2.440 x 12	и	
1.220 x 2.440 x 15	и	
1.220 x 2.440 x 18	и	
1.220 x 2.440 x 25	и	
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Our sheets have an orange skin structure, smooth skin on request available.

The above color combinations are possible, ask for our standard color sheets. We can practically produce all shapes, sizes texts or custom made products including (assembly.

Send your requirements by email to your dealer.

# HPDE examples. possibilities









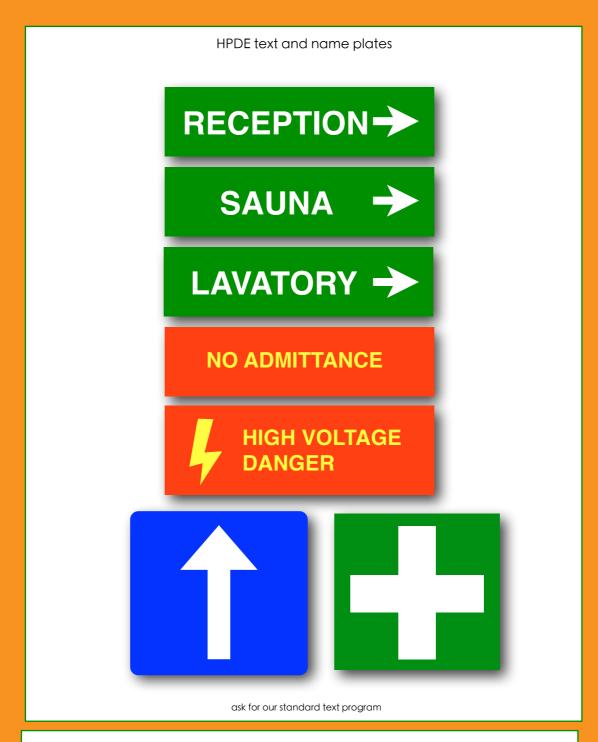








HDPE material is widely used to make playtool equipment , the main reasons: no maintenance, easy to clean, the material does not splinter or rot, long life, etc.



# **HDPE** Product features

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TEST	Result	Test method
Tensile strenght, Mpa	23,8	ASTM D638
		, 101111 2 0 0 0
elongation at break, %	610	ASTM D638
flexural strength, Mpa	26	ASTM D790
flexural modulus, Mpa	994	ASTM D790
nexarar modulus, mpa	774	ASTINI D7 70
Density, g / cm3	0,96	ASTM D792
Water absorption, %	0,01	ASTM D570
Hardness, Shore D	64	ASTM D2240
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Vicat processing point, <sup>o</sup> C	86	ASTM 1525
heat distortion temperature <sup>o</sup> C	100	ASTM D648
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Izod impact strength, J/m	104	ASTM D256
melt flow, g / 10min.	0,8	ASTM D1238
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melt temparature <sup>o</sup> C	131	MS ISO 11357-3

Aantekeningen:





# HDPE PLAATMATERIAAL High Density Polyethyleen

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